

GLUING INSTRUCTIONS

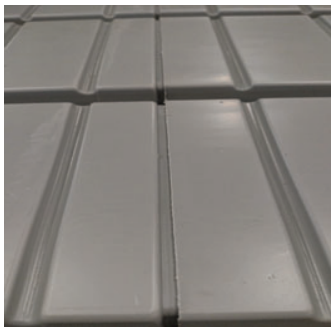
**DO NOT GLUE IN BETWEEN THE TRAYS – ONLY GLUE ON TOP OF SEAM
WHEN TRAYS MEET- SHOWN IN PICTURE**



TOOLS NEEDED FOR ASSEMBLY



*Additional glue available for purchase at
innovativegrowersequipment.com online store.*

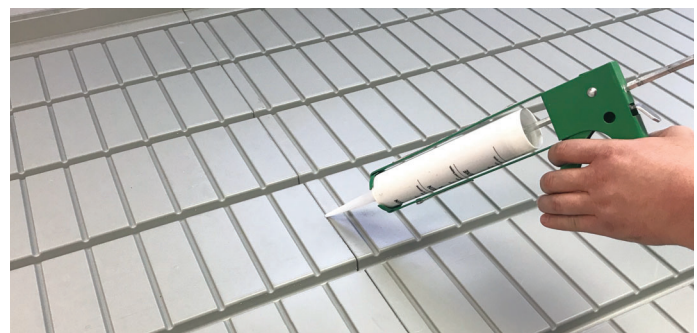


STEP #1

Lay trays out per included drawing. Trays should have roughly a 1/8" gap, there is a planned air gap in the end to allow for expansion. Make sure all trays are sitting level before moving on to the next step.

STEP #2

Place glue tube (A7) in caulking gun and cut open end (before screwing on nozzle) to prepare to glue.





EBB & FLOW BENCH TRAY GLUING INSTRUCTIONS

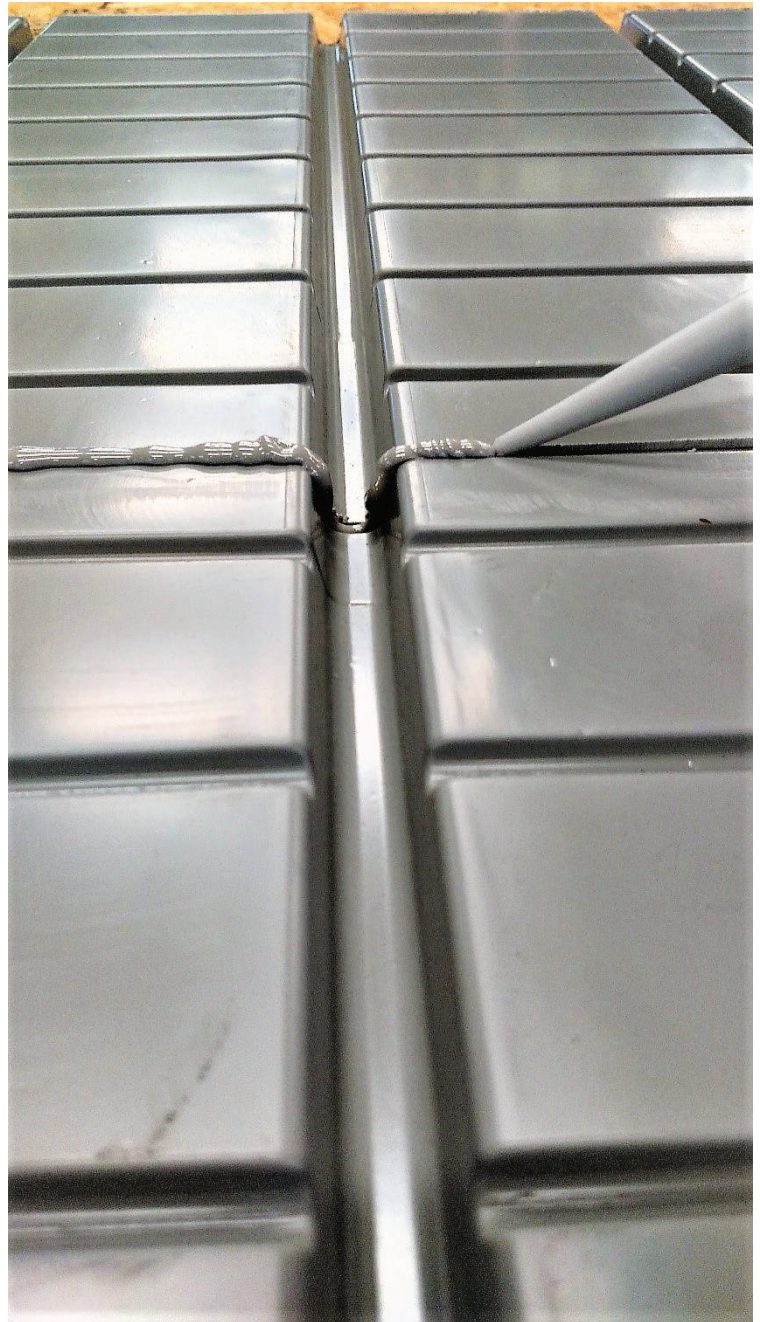
GLUING INSTRUCTIONS (CONT.)

DO NOT GLUE IN BETWEEN THE TRAYS – ONLY GLUE ON TOP OF SEAM WHEN TRAYS MEET- SHOWN IN PICTURE

STEP #3

Run a bead of glue filling up the 1/8" gap you left, allow extra to run down the main drainage channel. Use a small utensil such as a small piece of plastic or metal pipe to smooth glue in main drainage channel, making sure there is a seam sealed on both ends and no large globs blocking water flowage. You may have to repeat these 1 or 2 times after a few minutes. DO NOT Smooth glue on the top of the gap, let it settle by gravity only smooth glue in the drainage channel.

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Call 815-991-5010 or email us at sales@innovativegrowersequipment.com if you have any questions

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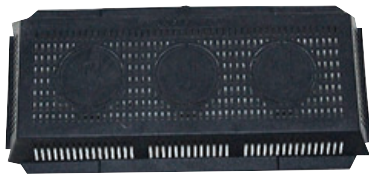


EBB & FLOW BENCH TRAY GLUING INSTRUCTIONS

CONGRATULATIONS!
YOUR EBB & FLOW BENCH IS NOW COMPLETE!



If you would like to use the included bulkhead fitting for draining and filling. Simply uses a 1 3/8" hole saw to drill a hole in the sump and attach fitting – Drill the hole through the plastic table not the Bench filter. *



(A8)
BENCH FILTER



(A12)
SCREEN FOR BULKHEAD FITTING



(A13)
3/4 BULKHEAD FITTING

**VISIT THE INNOVATIVE GROWERS EQUIPMENT YouTube PAGE
FOR STEP BY STEP VIDEO INSTRUCTIONS.**



<https://www.youtube.com/channel/UCXjy4c2QDWEOUFKgJZsDZxQ>



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